
DEVELOPMENT OF AN IMPLANTABLE

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DEVELOPMENT OF AN IMPLANTABLE PIEZOELECTRIC VIBRATOR FOR MIDDLE EAR IMPLANT

State of the research program

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Introduction

A team from the Department of Oto-Rhino-Laryngology of the University Hospital and Experimental Audiology Laboratory of Bordeaux has been developing a middle ear implant (MEI) project since 1989. The first part of this program enabled the definition and the realization of the piezoelectric vibrator, implantable in the middle ear.

The first stage consisted of the choice of piezoelectric technology, because of the structural simplicity of the vibrating component, the good frequency fidelity and the low energy consumption of piezoelectric ceramics ⁽¹⁻⁵⁾. The vibrator selected is a lead, titanate, zirconate ceramic, in a bimorph assembly, which is the most suitable device for such application.

Animal experimentation

In guinea pigs, the experimentation principle was implantation of the piezoelectric vibrator on the round window membrane leaving the ossicular chain intact, in order to compare the auditory evoked potentials obtained by physiological acoustic stimulation and by piezoelectric stimulation ⁽⁶⁻¹⁰⁾.

The vibrators were chronically implanted (longer than two months) and their tolerance studied. The evoked potentials of the auditory cortex and auditory nerve were recorded in response to clicks and short pure tones from 0.25 to 32 kHz frequencies and for acoustic stimulation level from 0 to 100 dB SPL and piezoelectric stimulation level from 250 to 1000 mV.

The piezoelectric auditory evoked potentials recorded were comparable, in appearance, latency, and amplitude to the acoustic auditory evoked potentials. The thresholds of the piezoelectric evoked potentials ranged from 40 to 100 mV, according to frequency (lower threshold for 16 kHz tone burst). Latencies were shorter than in acoustic stimulation, owing to suppression of the transfer time of the external and middle ear. For the same relative level above threshold, the amplitude of piezoelectric evoked potentials was comparable to those of acoustic evoked potentials. These results were stable during the entire period. The optical microscopy and scanning electron microscopy examination and of the middle ears implanted three months earlier showed perfect tolerance to the vibrator, with no

inflammatory reaction to the foreign body.

Acute experimentation was performed to test different sites in the middle ear for piezoelectric stimulation. The lower threshold (3 mV) was recorded with the vibrating end of the vibrator placed on the head of the stapes. The stapes seems to be the most efficient site for the vibrating stimulation of the inner ear.

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Definition of a vibrator for human's by study on human petrous bones

The good results of the animal experimentation led us to design a vibrator for humans and its fixing system. We chose to implant the vibrator on the stapes in humans, for three reasons: the animal experimentation showed us that the oval window seems to be the most efficient site for vibrating stimulation of the inner ear; the stapes is a more solid support than the round window membrane; and stapedial surgery is safe and reliable.

The aim of this study on human petrous bones⁽⁷⁻⁸⁻¹⁰⁾ was to determine the surgical approach for the implantation, and the design and dimensions of the vibrator for humans and its fixing system. For this study, vibrators were implanted on the head of the stapes after disarticulation and excision of the incus, similar to the procedure described by Suzuki et al⁽¹¹⁻¹³⁾.

The surgical approach chosen was conservative mastoidectomy with wide posterior tympanotomy, for ears with an intact mastoid. The vibrator was positioned through the posterior tympanotomy, usually directly on the stapes' head or with an intermediate piece. It was maintained in good position by a bayonet-shaped adjustable fixing strut fastened on the posterior cortex of the mastoid. The vibrator can also be implanted on ears operated on by the radical mastoidectomy technique.

This technique enables the implantation of a vibrator with an average length of 13 mm, a width of 1.6 mm, and a thickness of 0.6 mm. This length is substantial, longer than that selected by other teams, and is favorable for the acoustic gain of future prostheses.

In vitro measurements of vibrator performance

We developed an in vitro measurement system for the acoustic performance of vibrators. The frequency spectrum and the intensity of the transmitted vibration were analyzed for continuous sinusoidal stimulations with a frequency of from 0.5 to 8 kHz and for voltages of from 0.25 to 2.5 V. We tested human-model vibrators fixed on their fixing strut⁽⁷⁻⁸⁻¹⁰⁾.

Response in frequency

Analysis of the spectrum of the vibration transmitted showed a narrow peak at the same frequency as the stimulation. There was no parasite frequency peak or resonance in the frequency field tested.

Analysis of the response in frequency based on the stimulation voltage shows that, for a given stimulation voltage, the intensity of the vibration transmitted is remarkably stable at all the frequencies tested (Fig. 1).

Input/output curves

We analyzed the intensity of the vibration transmitted according to the stimulation voltage (input/output curve) for each frequency tested. From 250 millivolts of stimulation, the sound pressures generated were over 85 dB SPL at all frequencies. The intensity of the vibration transmitted increased with the intensity of the stimulation with a logarithmic progression. For a stimulation of 2.5 volts, the sound pressures are over 110 dB SPL (Fig. 2). These results are very encouraging for the application of such vibrators in an MEI due both to the sound intensities provided and the frequential fidelity of the vibrators.

Vibrator for humans preserving the ossicular chain

At the time of our study, the vibrator designed for implantation in humans required the excision of the incus or its long process to be implanted on the head of the stapes. This excision causes serious iatrogenic damage, which is not acceptable from an ethical point of view in a patient whose ossicular chain was previously normal. This is particularly important in the case of sensorineural

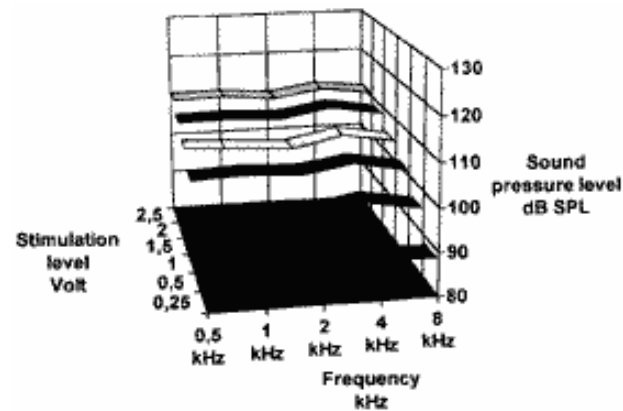


Fig. 1. Frequency response of a human-type vibrator. The sound pressure level of the output vibration is described as a function of frequency, for a steady stimulation level. For a given stimulation tension, the intensity of the output vibration was very stable at all frequencies tested.

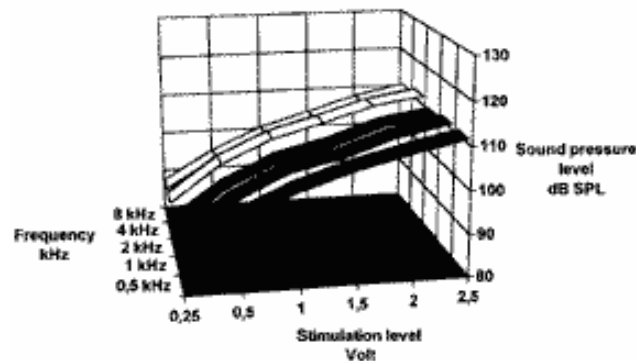


Fig. 2. Input-output function of a human-type vibrator measured in vitro. The sound pressure level of the output vibration is described as a

fonction of the tension of stimulation of the vibrator. For each frequency tested, minimal output level was over 85 dB SPL, and increased over 110 dB SPL.

hearing loss, which should constitute, in the long run, an important indication for an MEL. We therefore developed a piezoelectric vibrator for humans, implantable on the stapes' head without removing the incus¹⁰.

The vibrator used was a bimorph ceramic of the same size as that described above, equipped with a plate-shaped extension fixed to its vibrating end. The principle is to implant the vibrator in such a way that the extension is inserted between the end of the long process of the incus and the head of the stapes, in place of the lenticular bone of the incudostapedial joint (Fig. 3). The malleus and the stapes are preserved. The dissection of the incudostapedial joint and the excision of the lenticular bone only involve minor iatrogenic damage, which can be repaired if the vibrator has to be removed. This point is important in the future application of MEIs in the rehabilitation of sensorineural hearing loss.

We perform the experimental analysis of the performance of these vibrators by *in vitro* acoustic measures, using the previously described method. Moreover, we are currently developing a method to measure intracochlear sound pressures on human petrous bones, to evaluate the performance of vibrators once implanted.

Parallel to these experimental measurements, we have developed a mathematical model of the working of the vibrator, attached to its fixing strut. This is realized through a tridimensionally finished elements code, which takes into account the physical characteristics of the materials and their assembly, and enables different fittings to be studied and optimized.

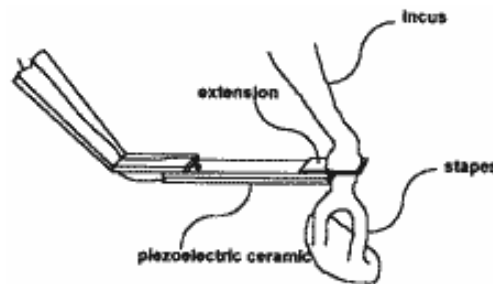


Fig. 3. Vibrator enabling preservation of the ossicular chain. The vibrator is fixed to the fixing strut. The piezoelectric ceramic is equipped with a plate-shaped extension. The vibrator is implanted in such a way that the extension is inserted between the end of the long process of the incus and the head of the stapes, in place of the lenticular bone of the incudostapedial joint.

Conclusions

The development of our research program on MEIs is being pursued. The realization of the implantable vibrator has nearly been achieved. The design of an implantable piezoelectric vibrator preserving the ossicular chain is an important point in the future device. Once the vibrator has been achieved, we hope to realize a partially implantable MEI, for reasons of battery limitations, material reliability, and evolution of the prosthesis. A percutaneous connection between the external and implantable parts of the prosthesis is being considered for good energy output.

The aim and end purpose of MEIs is a totally implantable MEI, for severe and average sensorineural deafness. When the implantation of such prostheses becomes commonplace, deafness should lose the character of an infirmity that it still represents in the eyes of many.

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